

REBUILT BY : **P.N.MUSGROVE** **PNM ENGINEERING** **0151 630 6101**
 CUSTOMER **K.G.BROWN** ENGINE TYPE **910**
 DATE **28/10/02** ENGINE NO. **CD910840721761**
 VEHLREG.NO.
 MILEAGE

DIMENSIONS				COMPONENT TYPE	
	PISTONS		LINERS		
1	3.7460		3.7525	3.7535	
2	3.7460		3.7530	3.7535	PISTON TYPE AE - LOTUS
3	3.7450		OVAL	3.7525	SIZE TYPE B
4	DAMGD	3.7450	DAMGD	3.7530	LINER-IRON/NICOSIL IRON
	ORIG	Replcmnt	ORIG	Replcmnt	C / R
FR	MAINS	TYPE	BENDS	THRUST	PISTON WEIGHT 652
1	2.5002	H/G PL 1	1.9982	1 STD	RINGS NEW LOTUS
2	2.5000	H/G PL 2	1.9982	2 0.0050	BORE SIZE B
3	2.5000	H/PL PL 3	1.9982	ENDFLOAT	CRANK TYPE X / D
4	2.5000	H/G PL 4	1.9982	0.0030	MAINS SIZE STD
5	2.5000	H/G PL		LINER NIP	B/ENDS SIZE STD
ACTION	POLISH		POLISH	0.0030	MAINS O/D STD

PARTS / STATUS

OIL PUMP	ORIGINAL (NEW)	H/sng gap	0.010	Rotor gap	0.002
H/GASKET	GOETZE				
BLOCK STUDS	NEW TYPE	Part No.	B907E0224	Type	DIMPLE
MBP MOD.	NOT REQUIRED				
CYLDR.HEAD	RECOND.	Type	LC	Refaced	YES
Comment		Cam - IN		Cam - EX	

NOTES

CAM HOUSING TO HEAD THREAD INSERTS FITTED x 3 (M8) EX.
 CORE PLUGS x 3

WATER PUMP **RECON** **TURBO** **TESTED**

SEALANTS

MB PANEL: **A 136** CAM CARRIERS: **A 136**
 LINERS: **LOC 572** AUX HOUSING: **WELLSEAL**